

Refinery Blending Automation – Emphasis on Low Sulfur Mogas/Distillate Impacts

It does not take a million-dollar effort to achieve a multi-million dollar profit improvement. What it takes is an experienced team of engineers who can quickly focus in on what can be achieved and is practical to implement – the *Carmagen Engineering Team*.

Range of Services		Typical Parameters			
<u>m</u>	Automation Feasibility Studies Tank Farm Automation Consulting ⇒ Tankage optimization ⇒ Product blending		Tankage Optimization Study	Blending Study	On-line Blending Analyzer Consulting
	 ⇒ Oil movement and storage ⇒ Instrumentation selection 	Duration (elapsed), weeks	8 – 20	4 – 12	1
1	Training – all areas	Typical cost, k\$	60 – 100	40 – 60	10
	Project support (consulting through turnkey)	Expected benefit, M\$	1 – 20	-	-
<u>ii</u>	Isulting Team Make-Up Blending / Storage / Automation / Instrumentation Specialist	Expected benefit, M\$/yr	-	2 – 8	1.0 – 2.0
1	Others, if required (e.g., Offsites Specialist)				

INTERESTED?

Carmagen's staff of over 180 skilled specialists in all Process, Non-Process (Equipment), and Project Management disciplines is available to support client's implementation plans.

Contact Jerry Lacatena (ilacatena@carmagen.com) to discuss your needs.

